

Armamid PA6-6EX

A thermoplastic construction polyamide 6. This material displays high elasticity, impact strength, cold resilience and alternating stresses.

Designed for injection moulding of items and parts for a wide solutions range: construction, electronics, auto industry, machine engineering, aviation, household, transportation etc.

Available in black color.

Properties	Test method	Unit	Typical value
MISCELLANEOUS			
Density	ISO 1183	kg/m ³	1060
Tensile Strength	ISO 527-1	MPa	54
Strain at Break	ISO 527-1	%	80
Tensile Modulus	ISO 178	MPa	1800
Charpy Impact Strength at +23°C (un-notched)	ISO 179-1	kJ/m ²	No break
Charpy Impact Strength at -40°C (un-notched)	ISO 179-1	kJ/m ²	No break
Charpy Impact Strength at +23°C (notched)	ISO 179-1	kJ/m ²	20
Charpy Impact Strength at -40°C (notched)	ISO 179-1	kJ/m ²	18
THERMAL			
Melting Point	ISO 3146	°C	215
Deflection Temperature at 0.45 MPa load	ISO 75	°C	150
PROCESSING			
Melt Flow Rate (250 °C; 2,16 kg)	ISO 1133	g/10 min	0.4-0.6
Melt Temperature		°C	260
Mold Temperature		°C	60
Moulding Shrinkage, parallel	ISO 294-4	%	1.3-1.8
Moulding Shrinkage, normal	ISO 294-4	%	1.3-1.8
ELECTROPHYSICAL			
Electrical strength	IEC 60243	kV/mm	22
Specific volume resistivity	IEC 60093	Ω·m	1.00+E13

Comment:

All processing parameters as well as information on shrinkage specimen should be requested from the manufacturer.

If stored in a dry warehouse – dehydration not required

Date of issue 10.04.2017

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