

## Armlen PP TPE-11-90A-9010 (black)

Properties	Unit	Typical value
PHYSICAL-MECHANICAL		
Hardness	Shore A	87
Density	g/cm3	1.18
Tensile strength	MPa	6,9
Elongation at Break	%	545
IMPACT		
The Maximum Operating Temperature	°C	+110
Temperature Brittleness	°C	-60
TECHNICAL		
MFI (190°C; 5 kg)	g/10 min	min 50
PROCESSING		
Melt Temperature range	°C	180-200
Mold Temperature range	°C	20-40
Drying Temperature	°C	55-65**
Drying Time	h	1-2**

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